

Model: **18TRES**

KOHLER POWER SYSTEMS

Residential Gas
Multi-Fuel LP Vapor/Natural Gas

ISO 9001
KOHLER
POWER SYSTEMS
NATIONALLY REGISTERED



The KOHLER Advantage

- **Powerful**
Exclusive PowerBoost™ technology allows the Kohler 18TRES generator to start and run a typical 5 ton (60,000 BTU) central air conditioner, while still running other home appliances and electronics *
- **Cleaner Power for Sensitive Electronics**
Protects sophisticated electronics with clean, stable power that exceeds strict utility requirements and IEEE standards for total harmonic distortion (THD)
- **Faster Response**
Kohler® generators restore power in as little as 10 seconds
- **Quiet**
Quiet operation: 68 dB(A) at 7 m (23 ft.) maintains neighborhood solitude
- **Premium Five-Year Limited Warranty**

Standard Features

- **ADC-RES Advanced Digital Control**
 - Designed for today's most sophisticated electronics
 - Electronic speed control responds quickly to varying household demand
 - Digital voltage regulation protects your sensitive electronics from harmonic distortion and unstable power quality
 - LED display shows system status and setup information
- **Engine Features**
 - Kohler Command PRO® OHV engine with hydraulic valve lifters for reliable performance without routine valve adjustment or lengthy break-in requirements
 - Digital Spark Advance Ignition (DSAi) optimizes engine performance for natural gas and LP vapor fuels
 - Simple field conversion between natural gas and LP vapor fuels while maintaining emission certification
 - Engine-mounted battery charging alternator
- **Designed for Easy Installation**
 - Polymer base eliminates the need for a concrete mounting pad, reducing installation time and cost
 - Fuel and electrical connections through the enclosure wall eliminate the need for stub-ups through the bottom
 - Load connection terminal block allows easy field wiring
 - Hinged roof with lockable latches
 - Approved for stationary standby applications in locations served by a reliable utility source
 - Designed for outdoor installation only

Generator Ratings

Voltage	Phase	Hz	Alternator Model	Standby Ratings,			
				Natural Gas		LP Gas	
				kW/kVA	Amps	kW/kVA	Amps
230/400	3	50	2G5	12.9/16.1	23.3	12.9/16.1	23.3

RATINGS: Standby ratings apply to installations served by a reliable utility source. All three-phase units are rated at 0.8 power factor. The standby rating is applicable to variable loads with an average load factor of 80% for the duration of the power outage. No overload capacity is specified at this rating. Ratings are in accordance with ISO-3046/1, BS5514, AS2789, and DIN 6271. GENERAL GUIDELINES FOR DERATING: ALTITUDE: Derate 4% per 305 m (1000 ft.) elevation above 153 m (500 ft.). TEMPERATURE: Derate 1.5% per 5.5°C (10°F) temperature increase above 16°C (60°F). Availability is subject to change without notice. Kohler Co. reserves the right to change the design or specifications without notice and without any obligation or liability whatsoever. Contact your local Kohler Co. generator distributor for availability.

* Due to the cycling operation of many electrical appliances, the generator set may not run all appliances simultaneously. Check the appliance manufacturer's specifications for actual power requirements. Consult a Kohler® Power Systems professional for your exact residential power system requirements.

Application Data

Engine

Engine Specifications	
Manufacturer	Kohler
Engine: model, type	CH980 4 Cycle
Cylinder arrangement	V-2
Displacement, cc (cu. in.)	999 (61)
Bore and stroke, mm (in.)	90 x 78.5 (3.54 x 3.1)
Compression ratio	8.8:1
Main bearings: quantity, type	2, Parent Material
Rated rpm	3000
Max. engine power at rated rpm, kW (HP)	
LP vapor	20.0 (26.8)
Natural gas	16.8 (22.5)
Cylinder head material	Aluminum
Valve material	Steel/Stellite®
Piston type and material	Aluminum Alloy
Crankshaft material	Heat Treated, Ductile Iron
Governor: type	Electronic
Frequency regulation, no load to full load	Isochronous
Frequency regulation, steady state	±0.5%
Air cleaner type	Dry

Engine Electrical

Engine Electrical System	
Ignition system	Electronic, DSAI
Starter motor rated voltage (DC)	12
Battery charger, ampere rating	15
Battery (purchased separately):	
Ground	Negative
Volts (DC)	12
Battery quantity	1
Recommended cold cranking amps (CCA) rating for -18°C (0°F)	525

Exhaust

Exhaust System	
Exhaust flow at rated kW, m ³ /min. (cfm)*	4.4 (155)
Exhaust temperature exiting enclosure at rated kW, °C (°F)	216 (420)
* Flow rate using LP fuel	

Lubrication

Lubricating System	
Type	Full Pressure
Oil capacity (with filter), L (qt.)	2.8 (3.0)
Oil filter: quantity, type	1, Cartridge
Oil cooler	Integral

Operation Requirements

Cooling Air	
Total inlet air, m ³ /min. (cfm)	24 (848)
Cooling air, m ³ /min. (cfm)	23 (798)
Combustion air, m ³ /min. (cfm)	1.4 (50)

Fuel Requirements

Fuel System	
Fuel types	Natural Gas or LP Vapor
Fuel supply inlet	1/2 NPT
Fuel supply pressure, kPa (in. H ₂ O):	1.7-2.7 (7-11)

Minimum Gas Pipe Size Recommendation, in. NPT

Pipe Length, m (ft.)	Natural Gas (242,000 Btu/hr.)	LP Vapor (280,000 Btu/hr.)
8 (25)	1	3/4
15 (50)	1	1
30(100)	1 1/4	1
46(150)	1 1/4	1 1/4
61(200)	1 1/4	1 1/4

Fuel Consumption at % rated load

% Load		
Natural Gas, m ³ /hr. (cfh)		
100%	5.7	(203)
75%	4.7	(167)
50%	3.8	(133)
25%	2.9	(103)
LP Vapor, m ³ /hr. (cfh)		
100%	2.7	(94)
75%	2.2	(79)
50%	1.7	(62)
25%	1.4	(50)
LP Vapor, kg/hr. (lb./hr.)		
100%	5.0	(11.0)
75%	4.2	(9.3)
50%	3.3	(7.2)
25%	2.6	(5.8)

LP vapor conversion factors:

8.58 ft.³ = 1 lb.

0.535 m³ = 1 kg

36.39 ft.³ = 1 gal.

Nominal fuel rating:

Natural gas: 37 MJ/m³ (1000 Btu/ft.³)

LP vapor: 93 MJ/m³ (2500 Btu/ft.³)

Alternator

Alternator Features

- Compliance with NEMA, IEEE, and ANSI standards for temperature rise
- Self-ventilated and dripproof construction
- Vacuum-impregnated windings with fungus-resistant epoxy varnish for dependability and long life
- Superior voltage waveform and minimum harmonic distortion from skewed alternator construction
- Digital voltage regulator with $\pm 1.5\%$ no-load to full-load RMS regulation
- Rotating-field alternator with static exciter for excellent load response
- Skewed generator construction produces a smooth AC waveform

Alternator Specifications

Specifications	PowerBoost™ Generator 3-Phase
Manufacturer	Kohler
Output voltage	230/400
Type	2-Pole, Rotating Field
Leads, quantity	12
Voltage regulator	Digital
Insulation:	NEMA MG1-1.66
Material	Class H
Temperature rise	Class H
Bearing: quantity, type	1, Sealed Ball
Coupling	Direct
Amortisseur windings	Full
Voltage regulation, no-load to full-load RMS	$\pm 1.5\%$
One-step load acceptance	100% of Rating
Peak motor starting kVA @ 400V:	38

ADC-RES Controller



Controller Features

- Membrane keypad:
 - Arrow keys step through generator set status displays
 - Password-protected access to system configuration and adjustment menus
 - System voltage/frequency selection and engine configuration
 - Voltage, gain, and engine speed adjustment
- LED display:
 - Engine runtime, hours
 - Output voltage, VAC
 - Output frequency, Hz
 - Battery voltage, VDC
 - Crank cycle status
 - Setup information
 - Software version
 - Faults
- Faults displayed:
 - High battery voltage
 - High engine temperature
 - Low battery voltage
 - Low oil pressure
 - Overcrank
 - Overfrequency
 - Overspeed
 - Overvoltage
 - Underfrequency
 - Undervoltage
- Compact controller integrally mounted to the generator set
- Remote two-wire start/stop capability
- Digital isochronous governor to maintain steady-state speed at all loads
- Digital voltage regulation: $\pm 1.5\%$ RMS no-load to full-load
- Automatic start with programmed cranking cycle
- Field-upgradeable application software
- Front-access DB9 connector for software upgrade on the junction box
- Generator set master switch (Run/Off-Reset/Auto) on the junction box

Standard Features

- ADC-RES Advanced Digital Control
- Battery cables
- 2.5-amp battery charger
- Braided stainless steel flexible fuel line
- Carburetor heater
- Critical silencer
- Designed for outdoor installation only
- Emergency stop switch
- Field-connection terminal block
- Fuel solenoid valve and secondary regulator
- Integral vibration isolation
- Line circuit breaker
- Multi-fuel system, LP vapor/natural gas, field-convertible
- Oil drain extension with shutoff valve
- Polymer base
- Rodent-resistant construction
- Sound-deadening, flame-retardant foam per UL 94, class HF-1
- Sound enclosure, quiet 68 dB(A) operation

Dimensions and Weights

Overall Size, L x W x H:

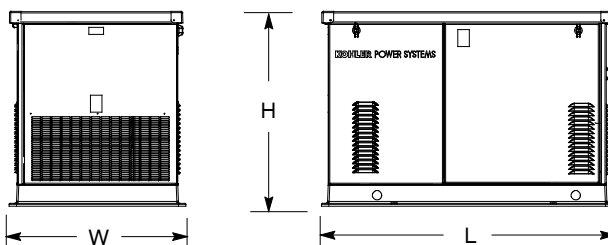
1199 x 726 x 804 mm
(47.2 x 28.6 x 31.6 in.)

Weight:

227 kg (500 lb.)

Shipping weight:

236 kg (520 lb.)



NOTE: This drawing is provided for reference only and should not be used for planning installation. Contact your local distributor for more detailed information.

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